



Dart Aerospace Ltd.
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C45-19C
Job Sheet 194250



Part No: C45-19C

Job Qty: 1 pcs

Part Name: Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/29/19

Job Tracking No:

Due Date: 5/10/19

Created By: Eric Larocque

Type: SOLD

Description:

Note: C45-19C REV.5 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time		
100	Large Fab - Welded Assy-1	1 pcs	5/10/19		0.00	10.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
110	QC 9	1 pcs	5/10/19	0.00	0.00	QC 9 - 10			
						QC 9 - 18			
						QC 9 - 24			
						QC 9 - 43			
						QC 9 - 50			
						QC 9 - 9			
120	QC 5	1 pcs	5/10/19	0.00	0.00	QC 5 - 10			
						QC 5 - 12			
						QC 5 - 17			
						QC 5 - 18			
						QC 5 - 19			
						QC 5 - 22			
						QC 5 - 24			
						QC 5 - 3			
						QC 5 - 43			
						QC 5 - 49			
						QC 5 - 51			
						QC 5 - 58			
						QC 5 - 68			
						QC 5 - 9			
						QC 5 - 50			

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Container No: S176950



Part: C45-19C

Job No: 194250

Serial No/Batch: S176950

Revision: 5

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 05/01/19

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						QC 5 - 30	
						QC 5 - 40	
130	Powdercoat - 6 Fire Red - B4B	1 pcs	5/10/19	0.00	0.50	Powdercoat - 1 - B4B	
						Powdercoat - 2 - B4B	
						Powdercoat - 3 - B4B	
						Powdercoat - 4 - B4B	
140	QC 3	1 pcs	5/10/19	0.00	0.00	QC 3 - 10	
						QC 3 - 13	
						QC 3 - 15	
						QC 3 - 17	
						QC 3 - 18	
						QC 3 - 2	
						QC 3 - 28	
						QC 3 - 3	
						QC 3 - 30	
						QC 3 - 34	
						QC 3 - 36	
						QC 3 - 41	
						QC 3 - 51	
						QC 3 - 58	
						QC 3 - 59	
						QC 3 - 68	
						QC 3 - 9	
						QC 3 - 40	
						QC 3 - 19	
150	Packaging 3-2 - Stock - B4B	1 pcs	5/10/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
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						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	

				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	1 pcs	5/10/19	0.00 0.00	QC 21 - SA - 21	DAS 21 3-65
				QC 21 - SA - 70	MAY 03 2019
				QC 21 - SA - 53	

Part Op **100** - (Fabricate per Drwg)1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: _____ USE
 Descriptions: WELDING JIG C45. 2-Weld as per DWG. ***SEE NOTE 1, ALL HOLES MUST ALIGN***
110 - QC9- Inspect visual per QSI004- Fusion Welds)
120 - (QC5- Inspect part completeness to step on W/O)
130 - (Fire Red(Ref:4.3.5.10) per QSI005 4.3)START TIME: _____ OVEN TEMPERATURE: _____ FINISH
 TIME: _____
140 - (QC3- Inspect Part Finish)
150 - Identify as per dwg & Stock Location: _____)
160 - (QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
C45-18-1	Lifting Plate	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	
C45-18-5-PO	Boss	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	
C45-18-6	Bumper Bracket	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	
MT-A513-T-1.000W0.120	A513 Seamless Alloy Steel Round Tubing 1"dia. x 0.120" Wall	11.9300 ft (11.93 ea)	100-Large Fab - Welded Assy-1	SLG09a

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	C45-18-1	2	10	0
	C45-18-5	2	44	0
	C45-18-6	1	13	0
	MT-A513-T-1.000W0.120	12	95	0

Part Specifications	
Specifications could not be found.	

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